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SIMPRIME-135 HIGH PERFORMANCE MARINE PRIMER

<u>Description:</u> One component, general-purpose maintenance corrosion inhibitive primer, suitable for use on superstructures and on steel surfaces not normally exposed to water immersion. Excellent paint touch up primer / undercoater. Use over alkyds to upgrade system.

Recommended Uses: Recommended to be used on just about any paintable surface as an undercoater. Also can be used for priming structural steel, bridge, metal roofs and storage tanks in moderate chemicals environments.

Technical Data

Generic Type: Modified alkyd with rust inhibitive Pigments.

Color: Yellow, Green, and Red

Flash Point: 80° F

Shelf Life: One year (subject to re-inspection)

Solids by Weight: 62.0%Solids by Volume: 43.0%Weight per Gallon: 12.5 ± 0.2 Recommended DFT: 2.0 - 3.0 mils

Theoretical Coverage: Approx. 700 sq.ft. / gal. @ 1 mil. DFT.

Dry Temp. Resistance: 200°F

Drying Time @ 75° F:

To handle: 1 hour
To Topcoat: 8 hours

Recommended Thinner: Simco T-1 thinner for enamel

Surface Preparation:

All surfaces must be clean, dry, and free from all loose rust, scale, paint or oil. For best results abrasive blast SSPC-SP6 commercial.

Application Data:

Brush, roller, spray.

Safety Precautions:

- (A) Use normal precautions such as gloves, facemasks.
- (B) Adequate ventilation must be maintained.
- (C) Explosion proof lights & electrical equipment.
- (D) Non-Sparking shoes & tools for workers in area.
- (E) This product contains flammable materials. Forbid all flames, smoking and welding in work area.
- (F) Avoid breathing of vapor, contact with skin or eyes. If product comes in contact with skin or eyes, wash thoroughly with water and obtain medical attention.

Non-Warranty:

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