



Simco
We've Got You Covered

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SOLO-KOTE-2500 **A SINGLE COAT HIGH BUILD SELF PRIMING FINISH**

Description: Solo-Kote 2500 is a quick dry, unmodified, high build single pack chlorinated rubber coating with anti-corrosive pigments designed for use directly over steel surfaces. Resistant to wear and impact, sea water splash, and salt air exposure. Excellent touch up and repair properties.

Recommended Uses: As a single coat system on interior and exterior steel in harsh marine and industrial environments. As a finishing one coat in cargo holds and shipping containers.

Technical Data

Color:	Red, brown, orange, gray & blue.
Finish:	Semi-gloss
Solid by Volume:	40.0 ± 1.0% depending on color.
Theoretical Spreading Rate @ 4.0 Mil:	160 Sq. Ft. / Gal.
Flash Point:	80° F
Drying Time @ 70° F:	
To touch:	1 hour
To handle or topcoat:	3-4 hours
To full cure:	24 hours
Shelf Life:	1 year
Temperature Resistance:	150°F
Thinner:	Simco Thinner T-4

Surface Preparation:

Repair and Maintenance: Remove salt and other contaminants by high pressure hosing. Clean damaged areas thoroughly by abrasive blasting and power tool cleaning. Feather edges to sound and intact areas. Touch up to full film thickness.

Application:

Conventional or airless spray, brush or roller. The substrate temperature should be 5-7° F above the dew point before coating.

Safety Precautions:

- (A) Use normal precautions such as gloves, facemasks.
- (B) Adequate ventilation must be maintained.
- (C) Explosion proof lights & electrical equipment.
- (D) Non-Sparking shoes & tools for workers in area.
- (E) This product contains flammable materials. Forbid all flames, smoking and welding in work area.
- (F) Avoid breathing of vapor, contact with skin or eyes. If product comes in contact with skin or eyes, wash thoroughly with water and obtain medical attention.

Non-Warranty:

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