



**Simco**  
*We've Got You Covered*

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## **SIMPRIME-98** **RUST INHIBITIVE MARINE PRIMER**

**Description:** One component rust inhibitive high quality primer based on alkyd resins pigmented with Zinc Phosphate. Use over alkyds to upgrade the system.

**Recommended Uses:** It is an excellent general-purpose maintenance and new building primer suitable for use on super structures and on steel surfaces not normally exposed to water immersion. Also used for priming storage tanks, industrial plants, machinery and other metal subjected to heavy industrial use and exterior exposure.

### **Technical Data**

<b>Color:</b>	Gray, Buff
<b>Volume Solids:</b>	Approx. 45.0%
<b>Weight per Gallon:</b>	Approx. 10.50
<b>Recommended DFT:</b>	1.5 - 2.0 mils
<b>Flash Point:</b>	100° F (38° C)
<b>Recommended Thinner:</b>	Simco T-1 thinner for enamel
<b>Drying Time @ 75° F:</b>	
To handle:	2 hours
To Topcoat:	6-8 hours
To Full Cure:	24 hours
<b>Shelf Life:</b>	One year (subject to reinspection)
<b>Theoretical Coverage:</b>	Approx. 730 sq. ft. / gal. @ 1 mil. DFT.
<b>Volatile Organic Compound:</b>	3.60 lbs./gal. or 430 grams/ liter
<b>Dry Temp. Resistance:</b>	200°F

### **Surface Preparation:**

All surfaces must be clean, dry, and free from all loose rust, scale, paint or oil. For best results abrasive blast SSPC-SP6 commercial.

### **Application Data:**

Brush, roller, spray.

### **Safety Precautions:**

- (A) Use normal precautions such as gloves, facemasks.
- (B) Adequate ventilation must be maintained.
- (C) Explosion proof lights & electrical equipment.
- (D) Non-Sparking shoes & tools for workers in area.
- (E) This product contains flammable materials. Forbid all flames, smoking and welding in work area.
- (F) Avoid breathing of vapor, contact with skin or eyes. If product comes in contact with skin or eyes, wash thoroughly with water and obtain medical attention.

### **Non-Warranty:**

The technical data listed herein has been compiled for your convenience and guidance, and is based upon our experience and knowledge. However, since we have no control over the use of this information of this product, no warranty expressed or implied, is intended or given. Simco Coatings, Inc. assumes no responsibility whatsoever for coverage, performance, or any other damages, including injuries resulting from use of this information or of products recommended herein.