



Simco
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TT-P-664D
LACQUER-RESISTING L&C FREE ALKYD PRIMER

Description: It is a quick drying, rust inhibiting, high solids alkyd base primer recommended for application on pretreated ferrous and non-ferrous metals. This VOC compliant primer is lead and chromate free, and is suitable for use under synthetic enamel or lacquer Topcoat.

Conformance: This product conforms to Federal Specification TT-P-664D.

Technical Data

Generic Type:	Alkyd Resin
Color and Finish:	Red Brown, Flat
Solids by Volume:	63.0%
VOC:	2.80 Lbs./Gal. or 279 Grms./Ltr.
Theoretical Spreading Rate:	1000 Sq. ft./Gal. @ 1.0 Mil DFT
Recommended DFT:	12-3.0 Mills (50-75 Microns)
Drying Time:	
To handle:	45 minutes
To topcoat:	4 hours
Flash Point:	80° F
Shelf Life:	1 year
Thinner:	Xylene or T-1 Thinner for Enamel

Surface Preparation:

Prior to the application of the primer, all surfaces to be painted must be clean, dry and free of all dirt, rust oil, grease and all other contaminants. For best results, blast clean to " near white metals " as per SSPC-NO. 10 spec.

Application:

Spray application is recommended using conventional spray equipment.

Safety Precautions:

- (A) Use normal precautions such as gloves, facemasks.
- (B) Adequate ventilation must be maintained.
- (C) Explosion proof lights & electrical equipment.
- (D) Non-Sparking shoes & tools for workers in area.
- (E) This product contains flammable materials. Forbid all flames, smoking and welding in work area.
- (F) Avoid breathing of vapor, contact with skin or eyes. If product comes in contact with skin or eyes, wash thoroughly with water and obtain medical attention.

Non-Warranty:

The technical data listed herein has been compiled for your convenience and guidance, and is based upon our experience and knowledge. However, since we have no control over the use of this information of this product, no warranty expressed or implied, is intended or given. Simco Coatings, Inc. assumes no responsibility whatsoever for coverage, performance, or any other damages, including injuries resulting from use of this information or of products recommended herein.